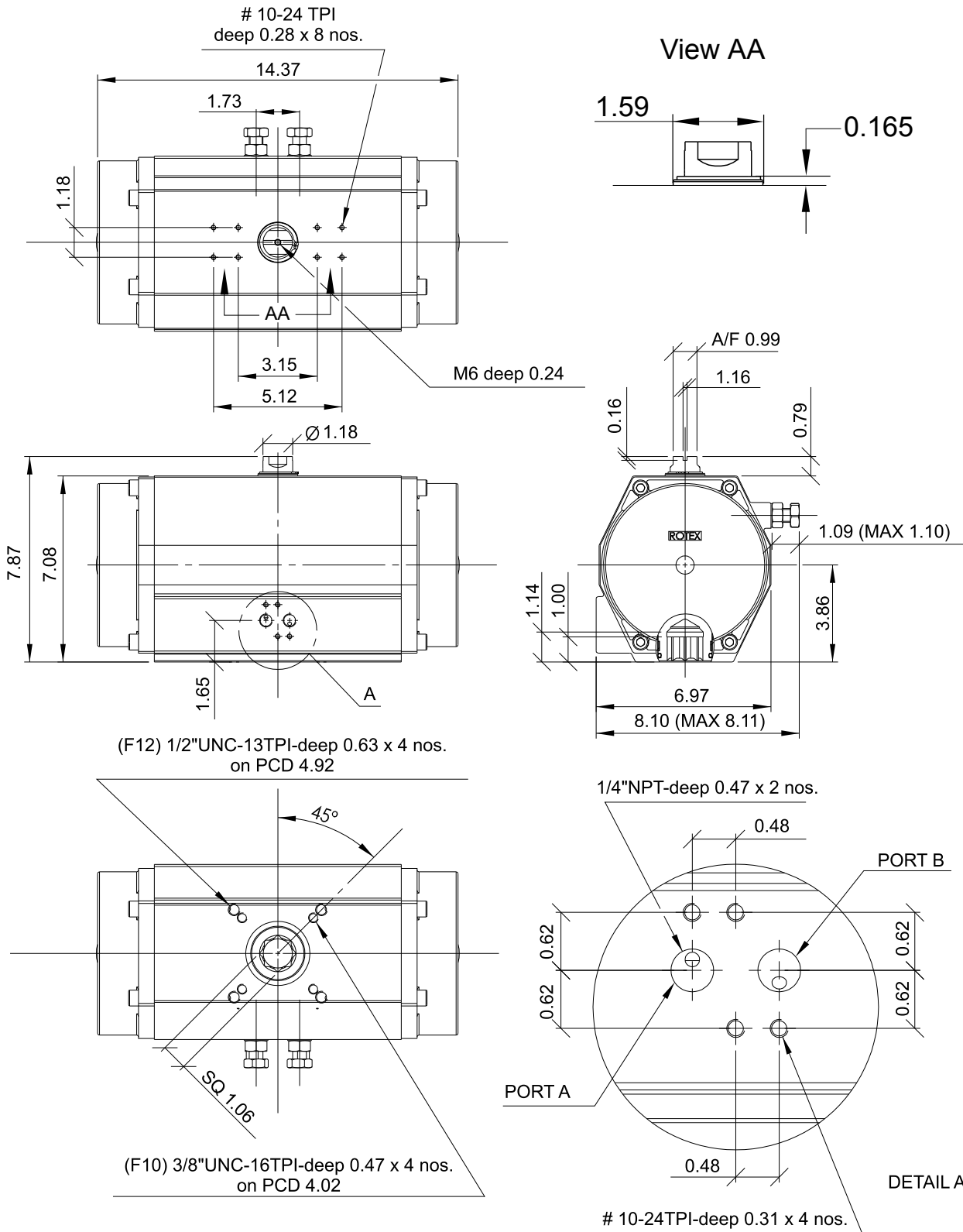


|    |                        |     |                      |                     |                           |
|----|------------------------|-----|----------------------|---------------------|---------------------------|
| 25 | Washer for cam insert  | 1   | Polyacetal           | -                   | -                         |
| 24 | Middle spring          | 2   | Spring Steel Grade 3 | -                   | Epoxy Powder Coated       |
| 23 | Inner spring           | 2   | Spring Steel Grade 3 | -                   | Epoxy powder coated       |
| 22 | Outer spring           | 2   | Spring Steel Grade3  | -                   | Epoxy powder coated       |
| 21 | Stoke adjustment screw | 2   | HGA Steel            | 12.9 Grade          | Zinc passivation          |
| 20 | Piston bearing         | 2   | Polyacetal           | -                   | -                         |
| 19 | Washer                 | 1   | AISI304              | -                   | -                         |
| 18 | Washer                 | 2   | AISI304              | -                   | -                         |
| 17 | O ring                 | 2   | NBR                  | -                   | -                         |
| 16 | Hex socket screw       | 8   | AISI304              | -                   | -                         |
| 15 | Piston Seal            | 2   | Polyethylene         | -                   | -                         |
| 14 | Pinion seal            | 1   | Polyethylene         | -                   | -                         |
| 13 | Pinion seal            | 1   | Polyethylene         | -                   | -                         |
| 12 | Lock nut               | 2   | AISI304              | -                   | -                         |
| 11 | Cover seal             | 2   | NBR                  | -                   | -                         |
| 10 | Cam insert             | 2   | Cast Carbon Steel    | ASTM A216 Grade WCB | Electroless nickel plated |
| 9  | Pinion bearing         | 1   | Polyacetal           | -                   | -                         |
| 8  | External Circlip       | 1   | Spring Steel         | DIN471(IS3075)      | Nickel plated             |
| 7  | Washer                 | 1   | Polyacetal           | -                   | -                         |
| 6  | Piston bearing         | 1   | Polyacetal           | -                   | -                         |
| 5  | Pinion bearing         | 1   | Polyacetal           | -                   | -                         |
| 4  | Pinion                 | 1   | Steel                | EN-8                | Electroless nickel plated |
| 3  | Piston with Rack       | 2   | Aluminium            | LM6                 | -                         |
| 2  | Cover                  | 2   | Aluminium            | LM6                 | Epoxy powder coated       |
| 1  | Body                   | 1   | Aluminum Alloy       | 6063T6              | Hard anodized             |
| NO | PART DESCRIPTION       | QTY | MATERIAL             | SPECIFICATION       | CORROSION PROTECTION      |

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| Pinion inches | Min   | Max   | Pinion mm | Min   | Max   |
|---------------|-------|-------|-----------|-------|-------|
| 1.06          | 1.063 | 1.068 | 27.0      | 27.02 | 27.13 |

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